

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Differential gear lube apply tube x Transaxle housing	9.8	100	87 in.·lbf
Front planetary gear lock nut	268	2,732	198
Brake apply tube clamp x Transaxle case	5.4	55	48 in.·lbf
Transaxle case No. 1 plug x Transaxle rear cover	7.4	75	65 in.·lbf
Transaxle rear cover x Transaxle case	Bolt A	18.6	14
	Other bolt	24.5	18
Pawl shaft clamp x Transaxle case	9.8	100	87 in.·lbf
Oil pump assy x Transaxle case	22	226	16
Transaxle housing x Transaxle case	Bolt A,D	22.1	16.3
	Bolt B, C	29.4	21.7
Automatic transmission case plug x Transaxle housing	7.4	75	65 in.·lbf
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Parking lock pawl bracket x Transaxle case	20.1	205	15
Manual detent spring x Transaxle case	Bolt A	20.1	15
	Bolt B	11.8	9
Transmission wire x Transaxle housing	5.4	55	48 in.·lbf
Transmission valve body x Transaxle case	10.8	110	8
ATF temperature sensor clamp x Transmission valve body	6.6	67	58 in.·lbf
Valve body oil strainer assy x Transmission valve body	10.8	110	8
Automatic transaxle oil pan sub-assy x Transaxle case	7.8	80	69 in.·lbf
Drain plug x Automatic transaxle oil pan sub-assy	49	500	36
Speed sensor x Transaxle case	11.3	115	8
Oil cooler tube union x Transaxle case	Union	27	20
	Elbow	27	20
Park/neutral start switch x nut	6.9	70	61 in.·lbf
Park/neutral start switch x Bolt	5.4	55	48 in.·lbf
Park/neutral start switch x Control shaft lever	12.7	130	9
Speedometer driven hole cover sub-assy x Transaxle case	6.9	70	61
Oil pump body x Stator shaft assy	9.8	100	87 in.·lbf
U/D planetary gear x Lock nut	280	2,855	207
Line pressure control solenoid assy x Transmission valve body assy	6.6	67	58 in.·lbf
Shift solenoid valve SL1x Transmission valve body assy	6.6	67	58 in.·lbf
Shift solenoid valve SL2x Transmission valve body assy	10.8	110	8
Shift solenoid valve SL3x Transmission valve body assy	6.6	67	58 in.·lbf
Shift solenoid valve S4x Transmission valve body assy	10.8	110	8
Shift solenoid valve DSL x Transmission valve body assy	10.8	110	8
Front differential case x Front differential ring gear	95.1	970	70